Commander Table
Installation Guide

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Assembly:

1) On a protective surface place rails upside down so angled portion of end cap points towards ceiling. If your rail assembly has multiple sections, align and secure hinge connectors and fasten with long 1/4"-20 joiner bolt and joiner nut. Be sure to mirror hinge locations... hinges should not align when laying beside each other in the assembly.

2) Locate the t-slot nuts pre-installed in rail and very carefully place the bases upside down aligning through holes in base mounting brackets with the t-slot nuts in rail. Secure with 1/4"-20 x 9/16" joiner bolts.

3) Carefully rotate base and rail assembly into its upright position. THIS SHOULD BE DONE WITH A MINIMUM OF 2 PEOPLE... BASES ARE HEAVY AND MAY CAUSE INJURY OR DAMAGE TO FURNITURE IF THIS WARNING IS NOT FOLLOWED.

4) Move table structure into desired location and feed 2 sandbags per base into the access holes at top of base.

5) Locate top(s) and set onto rails aligning the insert locations in underside of top with through holes in base brackets. Fasten together with 1/4"-20 x 7/8" joiner bolts. *If your table has multiple sections, set end piece into position and insert wood spline into groove in end grain. Insert tight joint cam into rebated hole in underside and thread pin into end grain and cam. Slide top sections together and insert tight-joint ring into opposite underside rebate. Use supplied steel rod to spin cam -tightening the connector.

6) Hook rail bracket into rail and align through holes with inserts in underside of top- secure using 1/4"-20 x 7/8" joiner bolts.

7) If your table includes Vox Forums- insert from bottom into square opening and secure using plastic screws and wing connectors included with the unit hardware.

8) Route all wiring along rail securing with plastic clips. Plugs drop to the floor via the opening in the top of the base and out the bottom to building power source.

Sand Bag

Wire Clips

Forum

Top

Forum

Rail

Base

Rail Bracket

Joiner Bolt